





Supplied By America! Invertek Controller Made In England ABB Controller Made Overseas - Final Assembly in U.S. Blader Raw Material U.S. or Canadian









Z-CHILLTM FAN & DIFFUSER SYSTEM is a

breakthrough, patented system designed to effectively spot cool or heat the unconditioned space within a facility by dispersing conditioned air and/or forced heat evenly over the **Z-Tech™** fan blades to provide companies an economical spot cooling and heating system to keep businesses operating at their highest level.

Features

Blade & Hub Design

- Patented Z-Tech™ blade design with 20° plus pitch
- Cast hub eliminates hardware connections for the safest, most reliable solution available.
- Symmetrical Z-Tech™ blade design allows for true reversibility for year-round operation
- Pitched hub design with same 20° plus pitch as blade
- Designer Series offers custom color combinations and designs
- Blades supported by the full width of the blade unlike airfoil designs that support the airfoil with a narrow post.

Motor

- ABB Dodge Quantis Z-Tech Drive Train
- H insulation provides a 140° ambient temperature rating
- Viton sealing system protects the gear box
- IP55; Optional voltages available:
- 200-240VAC 1 Phase
- 200-240VAC & 380-480VAC 3 Phase

Diffuser

 Patented design tailored to the patented Z-Tech™ blade technology

Controller

- $\bullet \ \, \text{Open-platform } \textbf{VividAir} \ \, \text{controller}$
- NEMA 4X; IP66 variable frequency drive
- ESFR (Early Suppression Fast Response) and ROHS compliant
- NECA standard built-in LOTO (lock out, tag out) disconnect
- Daisy chain controllers easily with CAT5 cable

Installation

 Suitable for mounting to I-beam, top or bottom chord angle iron and L-bracket; multiple installation applications available

Benefits

Blade & Hub Design

- Increases coverage area up to 30% compared to HVLS fans
- No wind chill created when using Z-Tech™ fan in reverse operation
- Over 45K sq ft destratification coverage; reduces energy heating costs
- Eliminates air-flow dead zone under the fan
- Ability to customize Z-Tech™ fan to best compliment your facility
- Upgrade packages may be available for existing Z-Tech™ fans

Controller

- Steamline building management system integration
- Easu +24 VDC connection to existing alarm sustems
- Control up to 30 fans from a single controller (controllers are interlinked by a hard-wire connection so fan control signals are daisy-chained through the fan system).
- Optional Wall Mount Keypad available. Maximum CAT5 cable length is 300ft. 100ft CAT5 cable ships with the kit. Longer cables are the responsibility of the installer.

Diffuser

- Even air or heat distribution across all 5 Z-Tech™ blades
- Internal insulation to prevent/minimize condensation on outside of diffuser; configured for 16" round ducting
- Maximum 20 ton capacity (10 tons per side)

Installation

- Safety ring: 1/4" powder coated steel
- Z-TechTM SS safety system provides (2) custom straps with a break strength of 16,000lbs each which easily exceeds traditional 5/16" steel aircraft cable of around 10,000lbs
- Lifetime warranty: blades, hub and mounting system
- 15-year pro-rated warranty: motor, gearbox and hub







Z-CHILL™ FAN & DIFFUSER SYSTEM Why This Fan

WHAT IS Z-TECH™

The patented **Z-Tech™** stepped blade is an enhanced form of venting and venting creates better air displacement.

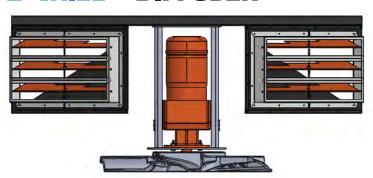
The stepped blade allows the velocity of air flow to move past the steps at which point the pressure immediately decreases allowing for a significant increase in thrust and air movement.

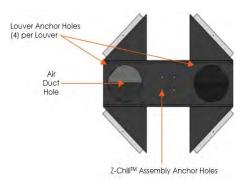


HOW TO SIZE A Z-CHILL™ FAN & DIFFUSER SYSTEM FOR YOUR FACILITY

Nominal Fan Diameter	Maximum Coverage Area (Cooling)	Maximum Coverage Area (Destratification)	Maximum Spacing Between Fans	Minimum Spacing From Wall	Clearance Needed From Ceiling	Minimum Blade Height
16 FOOT	135 FT	160 FT	125 FT	16 FT	5 FT	16 FT
18 FOOT	150 FT	180 FT	140 FT	18 FT	5 FT	18 FT
20 FOOT	160 FT	200 FT	150 FT	20 FT	5 FT	20 FT
22 F00T	165 FT	220 FT	155 FT	22 FT	5 FT	22 FT
24 F00T	180 FT	240 FT	170 FT	24 FT	5 FT	24 FT

Z-CHILL™ DIFFUSER





- Dual Z-Chill™ diffusers are specifically designed to equally distribute both filtered, conditioned and or forced heat into the designed air distribution
 pattern of the Z-Tech™ (16 24ft) fan. Includes a closed cell thermal insulation design with pvc jacketing to prevent/minimize condensation on the outside
 of the entire unit.
- Z-Chill™ diffusers incorporate stepped Z-Tech™ internal prisms to equally split the incoming conditioned air and the adjustable stepped Z-Tech™ vented louvers are designed to equally distribute the air across the entire circumference of the 5-blade Z-Tech™ stepped fan blade design. The diffusers include bottom perforations that are designed to disperse air spread in the center.
- Z-Chill™ is direct mounted between the down tube and weldment and motor/hub mounting yoke hardware and requires no additional support. The
 incoming sprial insulated ducting (provided by others) will need support prior to final connections. Dual Z-Tech™ diffusers feature 16-inch round HVAC
 ducting receptacles. Receptacles are rated for 5-10 ton HVAC capacity each (supplied by others). It is recommended all attached spiral inlet ducting be
 wrapped and insulated.
- Z-ChillTM works the same with tempered forced air (HVAC systems) for both cooling and heating. Roof top (industrial & commercial) units as well as split systems incorporate energy efficient heat pumps that can disperse the heat through the Z-ChillTM dual diffusers.
- True reversibility is achieved because of the symmetrical Z-Tech™ blades including the engineered pitch, rake and cup. Applying forced heat and stratifying several thousand square feet without creating uncomfortable wind chills make this superior patented technology the only chameleon to properly solve conditioned air movement in large spaces at a low operating cost.